

Vacuum vessel sectors				
Type	Quantity	Time per piece	Total time	
1	6	10	60	
2	1	12	12	
3	1	11	11	
4	1	10	10	
Total			93	

Toroidal field coils				
Type	Quantity	Time per piece	Total time	
a	9	6	54	
b	9	6	54	
Total			108	

Poloidal field coils				
Type	Quantity	Time per piece	Total time	
1	1	4	4	
2	1	6	6	
3	1	12	12	
4	1	24	24	
5	1	8	8	
6	1	5	5	
Total			59	

Cryostat				
Type	Quantity	Time per piece	Total time	
base	1	54	54	
lower	1	68	68	
upper	1	46	46	
top	1	52	52	
Total			220	

Divertor				
Type	Quantity	Time per piece	Total time	
	18	1.5	27	
Total			27	

Central solenoid				
Type	Quantity	Time per piece	Total time	
	1	13	13	
Total			13	

Grand Total	3.095238	weeks	520	hours
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